



TECTORIUS® TEC-TAK™

Pre-Applied Heat-Activated Adhesive

DESCRIPTION:

Tec-Tak is a pre-applied heat-cured adhesive designed to hold fasteners and fastener hardware in place prior to assembly. Tec-Tak bonds quickly and securely to surfaces, while maintaining the integrity of corrosion preventative coatings and platings that would be compromised by other attachment methods.

Tec-Tak can be used in a wide range of applications, including:

- » Doors
- » Hood and body panel positioning
- » Sensor mounts
- » Seat hardware assembly
- » Stamping assembly
- » Areas that preclude welding
- » Many more.

PRODUCT FEATURES:

Leaves other corrosion-preventative coatings and platings intact.

- » Replaces welded fastener attachments, peel & stick fastener attachments, and pierce or clench fasteners.
- » Bonds to most surfaces.
- » Dry to the touch, non-transferring, pre-applied to fasteners.
- » Fast heat-initiated cure with strong bonding.
- » Saves considerable time and money over traditional peel and stick part assembly.



AVAILABLE GRADES:

Product	Color	Minimum Cure Cycle	Strength
596	Sapphire	15 minutes @ 325° F	High strength, semi-permanent
597	Red	10 minutes @ 275° F	Medium strength
598	Yellow	10 minutes @ 250° F	Low strength, flexible
599	Amber	Instant	Low strength, low-temperature, instant

Note: Custom grades are available for specialized applications or color requirements.

Application Method: Flow/Dip/Brush

*The information provided is based on technical data that Tectorius believes to be reliable. Since we cannot anticipate or control the various conditions under which this information and our product may be used, we cannot guarantee the applicability of this information or the suitability of our product in any individual situation. Therefore, the product is sold without warranty expressed or implied.

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