

## PRIMER ACTIVATOR 7

### POLYOLEFIN PRIMER FOR INSTANT ADHESIVE

#### Description

Solvent based treatment which allows bonding of polyolefin (polyethylene, polypropylene), thermoplastic rubbers, EPDM, PTFE, silicones and other difficult to bond materials.

Polyolefin Primer is recommended for use with Loxeal 34 Instant Adhesive.

#### Physical properties

Composition:	aliphatic amine in organic solvent
Appearance:	colourless, fluorescent under blue light
Viscosity (25°C - mPa.s):	1 - 2 mPa.s
Specific weight at 25°C (g/ml):	0,74
Flash point (ISO2592):	0°C
Vapour pressure 25°C:	50 mbar
Toxicity:	TLV 270 ppm
Shelf life:	1 year

#### Storage

We recommend to store product in a cool and dry place at temperature non exceeding +20°C. To avoid contaminations do not refill containers with used product. For more information on applications, storage and handling contact Loxeal Technical Service

#### Safety and handling

Consult the Safety Data Sheet

#### Directions

Apply a thin coat of Polyolefin Primer to the surfaces to be bonded by brush and let to dry some seconds.  
Apply Instant Adhesive and press together.  
Handling strength is obtained within few seconds.  
Best results are obtained if substrates are bonded within one hour of Primer application.  
Polyolefin Primer should be reapplied after eight hours.  
Polyolefin Primer is fluorescent under blue lamp.  
Do not use on materials which are normally bondable without Primer.  
Always seal the bottle of Polyolefin Primer immediately after use.

#### Note

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